

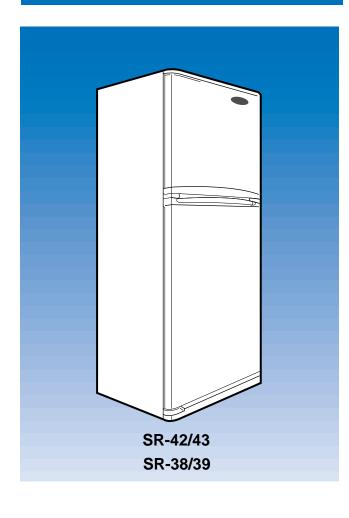
Model: SR-42/43

SR-38/39



SERVICE Manual

REFRIGERATOR



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- 1. Safety Precautions and warnings
- 2. Product specifications
- 3. Electrical part specifications & standard
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- 11. Exploded view & part list
- 12. How to disassemble of freezing compartment
- How to disassemble of refrigerating compartment

1. Safety precautions and warnings

Read all instructions before using this appliance in order to avoid risk of accident or possible damage.

Warning/Caution



This symbol is intended to Varning alert the user to the possible death or injury.



This symbol is intended to Caution alert the user to the possible injury or damage.

Description of symbols



Indicates prohibition



Do not disassemble



Do not contact



Adhere the instruction strictly



Unplug from the electrical outlet



Earth the appliance to avoid the risk of an electric shock



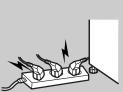
Warning

Do not plug multiple electrical appliances into the same outlet.

 This may cause abnormal heating or a fire hazard.



Prohibition



Do not attempt to make repairs yourself.

 This could lead to fire hazard or abnormal operation causing severe personal injury.





not crushed or damaged. Repair immediately all power cords or outlets that have

Make sure the power cord is

become frayed or otherwise damaged.

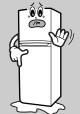




Check the operating environment.

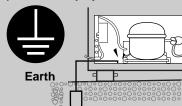
• Do not install the refrigerator in a humid (with condensation) location or on an unstable surface.





Do not attempt to make repairs yourself.

• This could lead to fire hazard or abnormal operation causing severe personal injury.



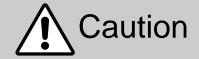
Make sure the power cord is not crushed or damaged.

 Repair immediately all power cords or outlets that have become frayed or otherwise damaged.



Unplug





Do not store bottled food or drinks in the freezing compartment.

· Bottles may explode causing personal injury.



Do not store food in an unstable manner.

 Opening the door may trigger loose items to slip and cause injury.



Do not store anything other than food in the refrigerator.

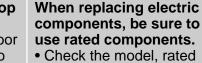
 Medical supplies which need to be under strict temperature control should not be stored in the refrigerator.



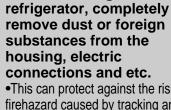


Do not put anything on top of the refrigerator.

 Opening or closing the door may trigger loose items to slip and cause injury.



• Check the model, rated voltage, rated current, operating temperature etc. of the component.



When servicing the

•This can protect against the risk of firehazard caused by tracking and short circuit



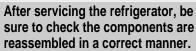




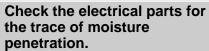
When servicing the refrigerator, completely remove dust or foreign substances from the housing. electric connections and etc.

Prohibitio

• This can protect against the risk of fire hazard caused by tracking and short circuit.

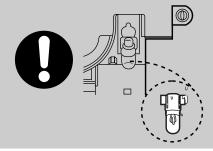


• The serviced unit should be reassembled and returned to its original assembly state.



 When the trace of moisture penetration is detected, replace the part or try insulation tapping.







3. Electrical part specifications & standard

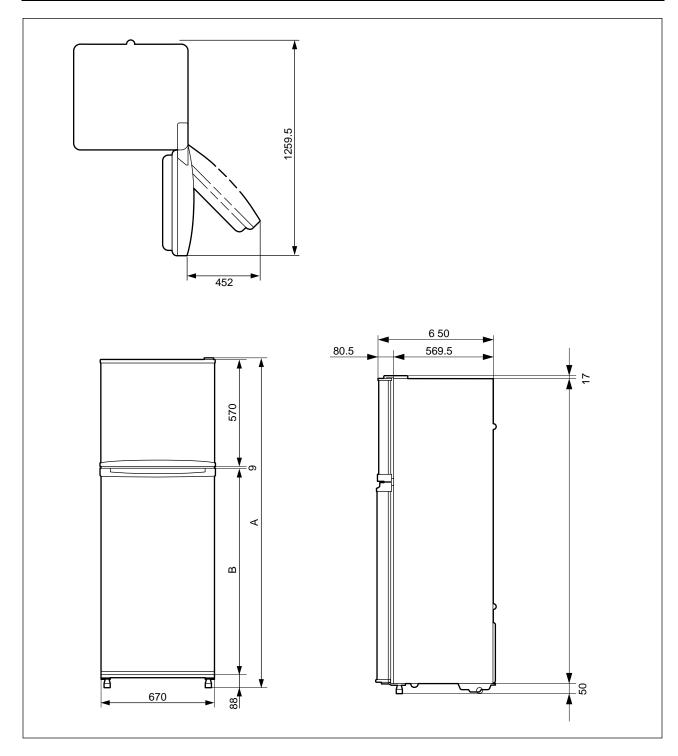
[CFC-FREE]

ITEM STANDARD											
	Model		SR-38/3	9	S	R-42/43					
	Power sou	ırce	110V/60Hz	127V/60Hz	220V/50,60Hz	230,240V/50Hz					
ω		Model	SD162C-L1W2	SD162P-L1W2	SD162H-L1U2	SD162Q-L1U2					
	Compressor	Starting type	C.S	.R	R.S	.C.R					
O L		Oil charge		FREOL -15c / 200cc							
Refrigeration Cycle	Evapor	ator		Split fi	n type						
ger	Conde	nser		Forced & natu	ral convection						
efri	Drye	er		Molecul	ar sieve						
<u> </u>	Capillary	/ tube		I.D 0.75 x L	.3400 (mm)						
	Thermostat	Freezer		PFN – C1	74S-03C						
	memostat	Refrigerator		D-70	5–E8						
		Bimetal	Туре		AC 250V / 5A						
	Defrost-thermo	(OFF/ON)	Oper. temp.	ON : -5	5 ±3°C / OFF :	12±3°C					
	Deliost-memio	Thermal fuse	Regularity		AC 250V / 10 <i>F</i>	V / 10A					
		memai iuse	Oper. temp.		72±4°C						
		Type	TMDE714F1		TMDE714A1						
	Defrost-timer	Cycle		6hr 3	5min						
		Time		13mi	n 40s						
	Starting-relay	Model	PTHAS-T1	100M200B	PTHAS-T	330M385D					
_	Otal ting relay	Resistance	10 ±	±20%	33 =	±20%					
Electrical		Model	4TM427	4TM317	4TM265	4TM222					
eci	Overload	Wiodei	PHBYY-53	RHBYY-53	RHBYY-53	PHBYY-53					
Ш	protector	Close temp.		69±							
		Open temp.	125±5°C	130±5°C	125:	±5°C					
	Motor-fan	Cooling	AMRHB-	010ZQRB	AMRHB-0	010WTEB					
	Compositor	Running	8µF/25	F/250VAC 3.5µF/350V							
	Capacitor	Starting	100µF/2	µF/250VAC –							
	Motor-g	eared	M2BC1	BC18AR02 M2LC18AR02							
	Heater-d	lefrost	130W/93	130W/124	130W/372	130W/443					
	Lam	p	110V/15w	127V/15W	220V/15W	240V/15W					
	Door-Sy	witch	250V/0.5A								
	Earth s	crew		BSBN(Bra	ass screw)						

2. Product Specifications

דו	EM	STANI	DARD					
Mode	el name	SR-38/39	SR-42/43					
Т	уре	2-Door Freezer/Refrigerator						
Powe	r source	AC 110V/60Hz, 127V/60Hz,220V/50~60Hz, 240V/50Hz						
Not conside	Freezer	99(3.5)	99(3.5)					
Net capacity	Refrigerator	225(7.9)	261(9.2)					
(l t / cu.ft)	Total	324(11.4)	360(12.7)					
Not dimension	Width	67	0					
Net dimension	Depth	65	0					
(mm)	Height	1682	1759					
Net we	eight (kg)	67	70					
Refr	igerant	R-134a	(150gr)					
Tempera	ture control	Dial(The	rmostat)					
Defi	rosting	Automatic(Start-	Finish by Timer)					
Foam insulation	Cabinet	Cyclo-p	entane					
roam insulation	Door	Cyclo-pentane						
Liner / [Door panel	ABS(SE	D-0150)					
		3 Guard-freezer						
	Door	1 Guard-egg						
	storage	1 Guard-variety 1 Guard-jumbo						
Accessory parts	Inside storage	1 Base-tray ice 1 Tray-vegetables 1 Case-tray ice, assy 1 Cover-vegetable 1 Tray-ice cube 2 Shelf-refrigerator 1 Shelf-freezer 1 Shelf-chilled (L,) 1 Tray-chilled room(H,M,G) 1 Shelf-chilled ,wir 1 Cover-chilled room(H,M,G) 1 Shelf-ref wire (L 2 Shelf-ref wire (G						
	Interior lamp(H/M)	2 (Refrigerator) / 1 (R	Refrigerator)					
	Movable caster	2 (R	ear)					
	Angle adjustment	2 Legs	(Front)					

4. Product Dimension

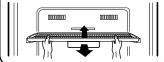


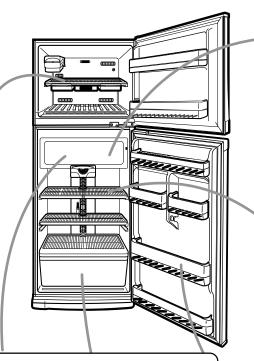
MODEL	Α	В	Remark
SR-42/43	1759	1078	
SR-38/39	1682	1001	

5. Identifying and disassembling the parts

To remove shelves in the freezing compartment

 Frist remove the icemaking molds. Tilt the shell up at front, then lift it up pull it out of the tracks.





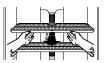
To remove bio deodorizer

 While pushing the front end knob of the bio deodorizer, pull it downward to disengage.



To remove shelves in the refrigerating compartment

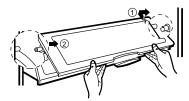
 Hold the shelf by the front and pull it forward of the rack.

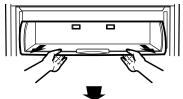


To remove shelves in the chilled compartment

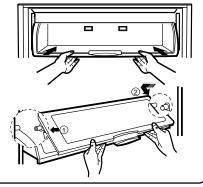
- Lift up the cover, push the cover to the right (as shown) until the mounting hook(1) disengages, then disengage the other mounting hook (2) and pull out the cover.
- Pull the shelf forward until it stops. then lift it up and pull it out.
- With shelf front raised slightly, engage, the roller between the rails and slide it back.
- To repace the cover, first engage the mounting hook (1) as shown, then engage the other hook (2) and push in.

Disassemble





Reassemble



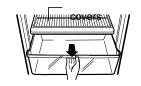
To remove door bins

 While pushing the bin to the left, lift it up to disengage.



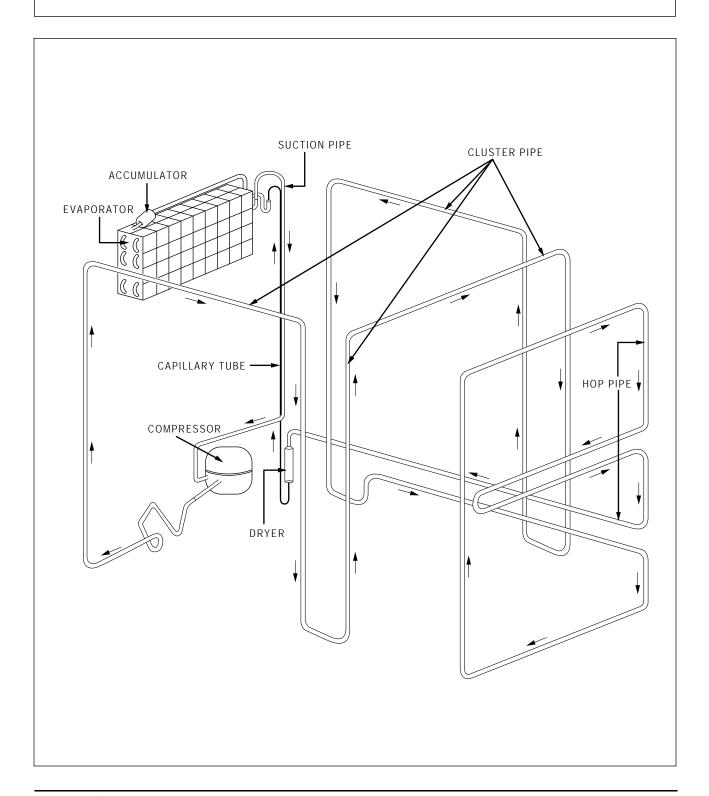
To remove storage drawers and covers

 Lift up to remove the cover. Pull the drawer helf way out, then lifting it up, pull it out completely.



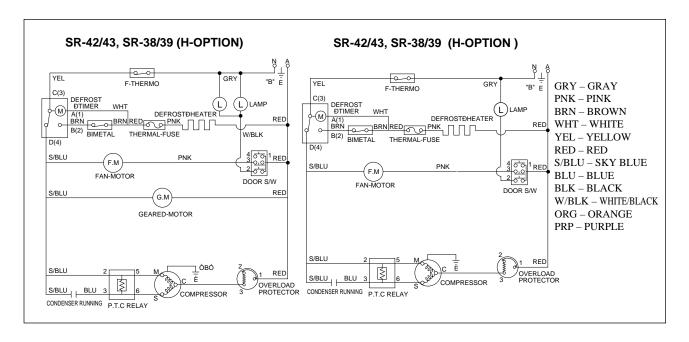
6. Schematic diagram of coolant gas circulation

COMPRESSOR --> CLUSTER PIPE --> HOT PIPE --> DRYER --> CAPILLARY TUBE --> EVAPORATOR --> ACCUMULATOR --> SUCTION PIPE --> COMPRESSOR

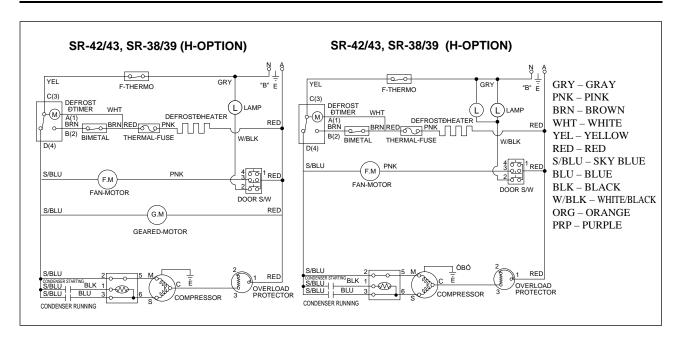


7. Circuit diagram

7-1 [220V/50, 60Hz, 230~240V/50Hz] SR-42/43,SR-38/39

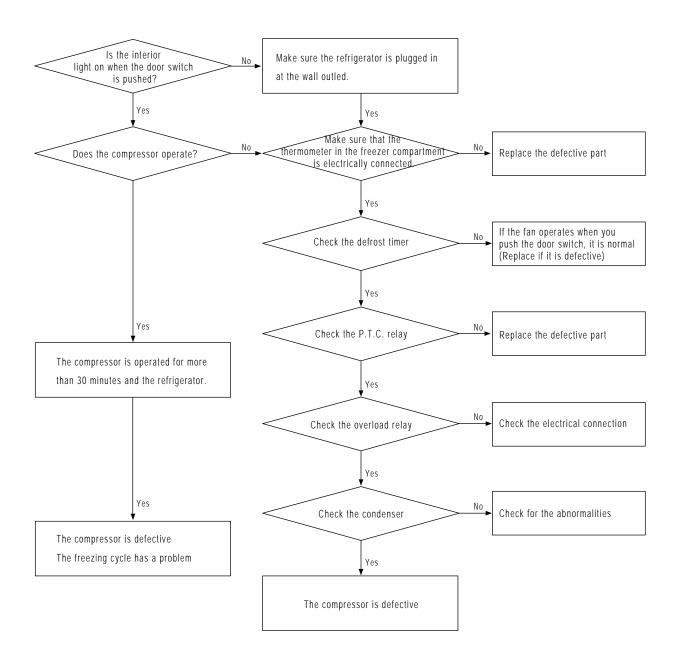


7-2 [110V/60Hz, 115V/60Hz, 127V/60Hz] SR-42/43,SR-38/39

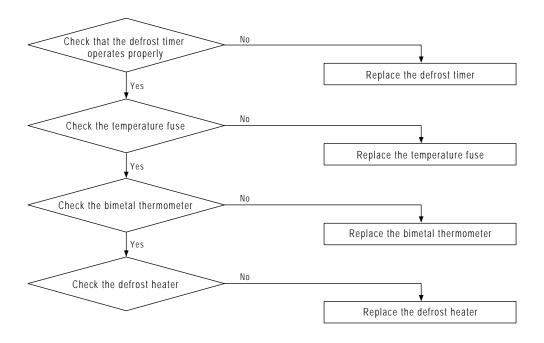


10. Troubleshooting method

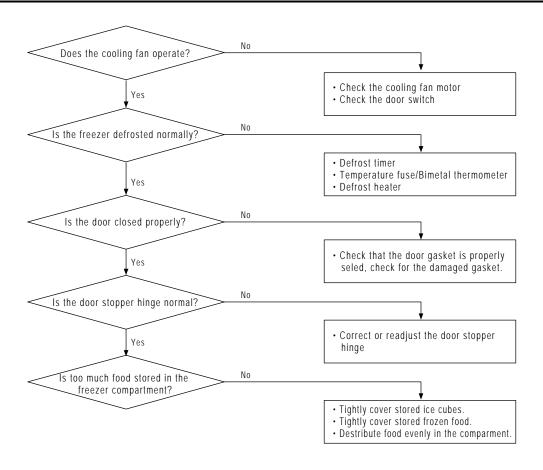
10-1 The refrigerator does not operate



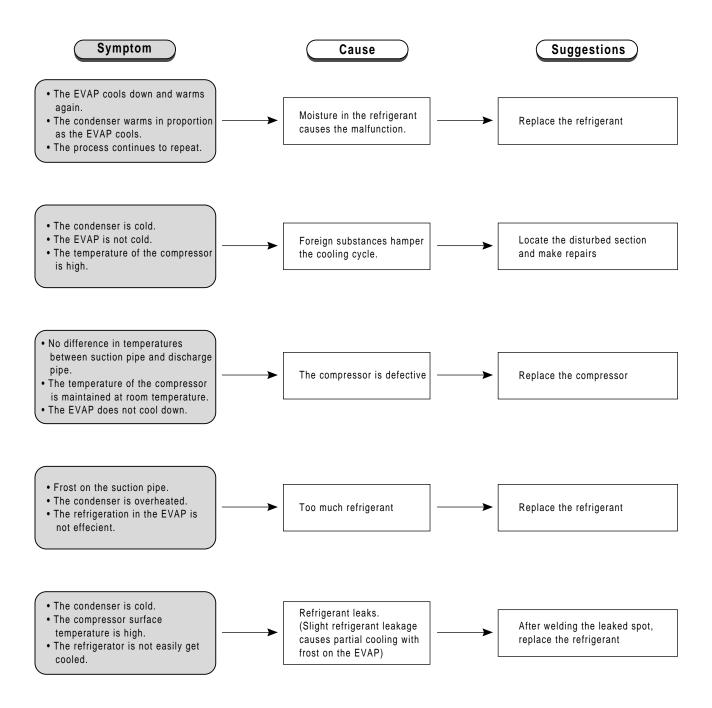
10-2 Defrosting mechanism does not work



10-3 Defrosting mechanism does not work



10-4 Trouble check for the cooling cycle

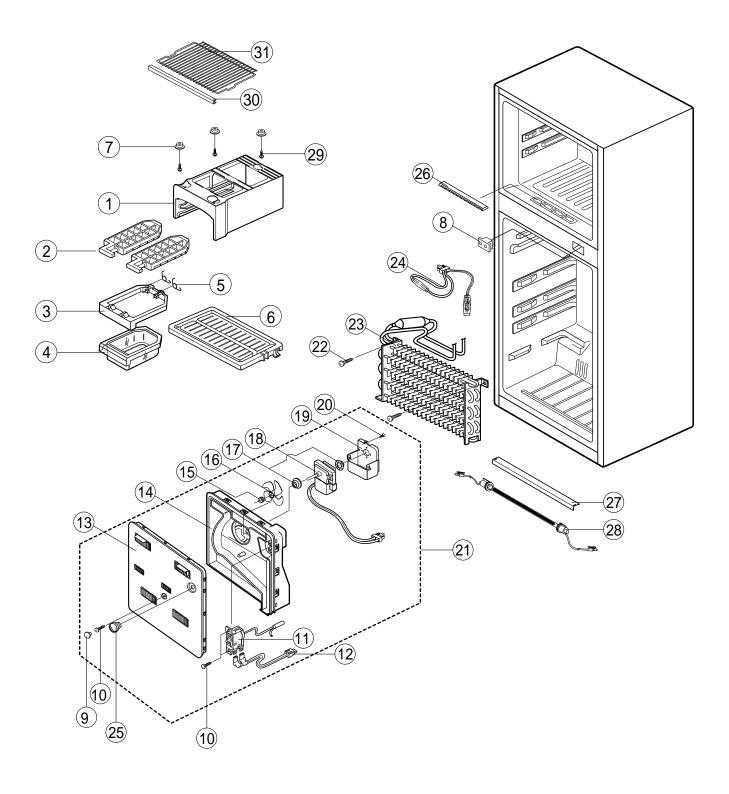


10-5 Diagnosing the main components

Components	Diagnosing me	ethods and criteria	Location
Compressor	Use the tester to measure the resistance. Bring the component to cool down completely before measuring.	Measuring pointNormalAbnormalPrimary iwreApprox 10 ~ 500k0 andSecondary wire3 ~ 20	Mechanical compartment
P.T.C Relay	Use the tester to measure the resistance. Bring the component to cool down completely before measuring.	Normal Abnormal Approx ~ k 0 and	Mechanical compartment
Condenser	Use the tester to measure the resistance. Bring the component to cool down completely before measuring.	Normal Abnormal Approx 10 ~ 80k 0 and	Electrical equipment box
Overload relay	Use the tester to measure the resistance.	Normal Abnormal Approx 200k 0 and	Mechanical compartment
Circuit-motor & Fan-motor	Use the tester to measure the resistance. Bring the component to cool down completely before measuring.	Normal Abnormal Approx 100 ~ 20k 0 and	Mechanical compartment Freezing compartment
Rotating blade geared-motor	Use the tester to measure the resistance. Bring the component to cool down completely before measuring.	Normal Abnormal Approx 10 ~ 20k 0 and	Refrigerating compartment
Door switch	Use the tester to measure the resistance.	Measuring point Normal Abnormal A B contact point When the switch is on by the contact Normal Abnormal M and	Between the upper and the lower doors
Defrost timer	Use the tester to measure the resistance.	Measuring point Normal Abnormal Between terminals Approx 200K 0 and Temperature fuse terminal Approx 10 ~300K	Electrical equipment box
Defrost heater	Use the tester to measure the resistance. Bring the component to cool down completely before measuring.	Normal Abnormal Approx 3K ~ 6K M ~	Lower EVAP
Bimetal Temperature fuse	Use the tester to measure the resistance.	Measuring point Normal Abnormal Bimetal terminal Temperature fuse terminal	EVAP

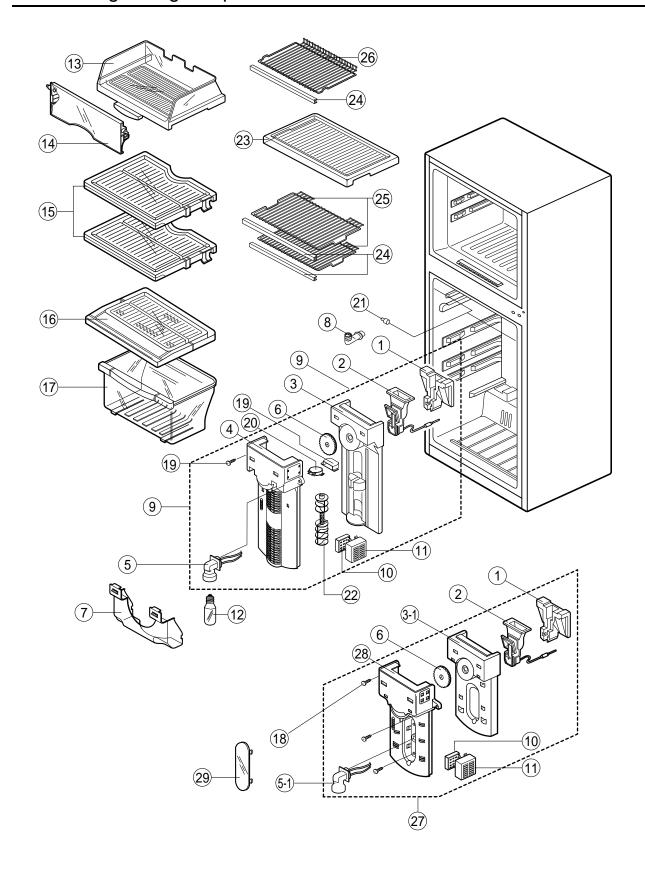
11. Exploded View & Parts List

11-1 Freezing compartment



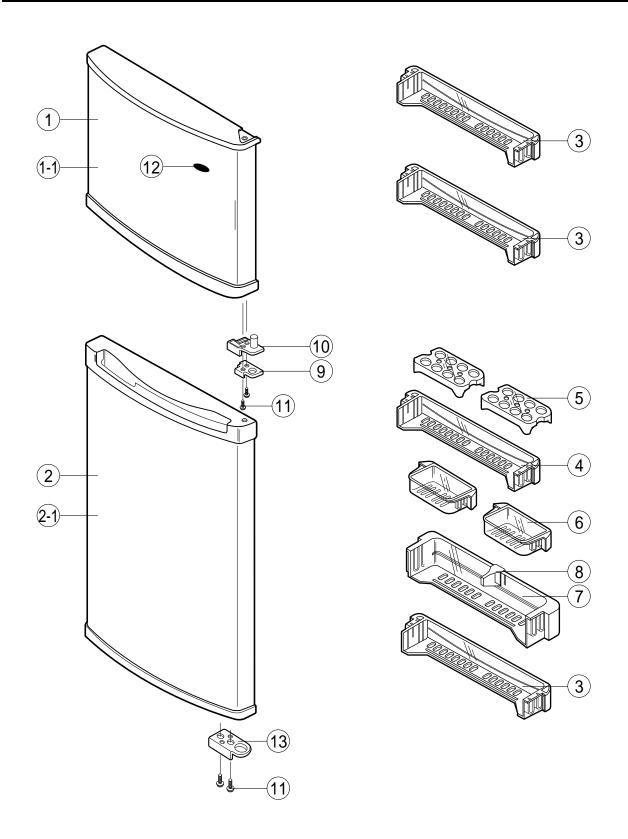
					SF	R-42	/43			SF	R-38	/39	
NO	CODE-NO	DESCRIPTION	SPECIFICATION	н	М	Г	N	G	Н	М	L	N	G
1	DA61-70002A	BASE-TRAY, ICE	HIPS	1	1	1	1	1	1	1	1	1	1
2	DA67-40180A	TRAY-ICE(A)	P.P	2	2	2	2	2	2	2	2	2	2
3	DA67-10126A	CASE-TRAY, ICE	HIPS	1	1	1	1	1	1	1	1	1	1
4	DA67-10210C	TRAY-ICE, CUBE(A)	GPPS	1	1	1	1	1	1	1	1	1	1
5	DA61-20119A	SPRING-ICE	PI1.0 L162.6	2	2	2	2	2	2	2	2	2	2
6	DA67-20137A	SHELF-FRE	GPPS	1	1	1	0	0	1	1	0	0	0
7	DA71-20252A	FIXER-GROMMET D/FRE	ABS	3	3	3	3	3	3	3	3	3	3
8	3523-202-340	SWITCH-DOOR	NY 694 VO	1	1	1	1	1	1	1	1	1	1
9	DA67-30266D	CAP-SCREW	P,P	1	1	1	1	1	1	1	1	1	1
10	6002-000454	SCREW-TAP, TH	2-4 x 12 STS304	2	2	2	2	2	2	2	2	2	2
11	DA47-10107H	THERMOSTAT	PCC PFN174S	1	1	1	1	1	1	1	1	1	1
12	DA39-20124B	WIRE-LEAD, THERMO	-	1	1	1	1	1	1	1	1	1	1
13	DA63-10253L	COVER-EVAP, FR	P.P	1	1	1	1	1	1	1	1	1	1
14	DA63-10254A	COVER-EVAP, RE	ABS SCRAP	1	1	1	1	1	1	1	1	1	1
15	DA61-20128B	SPRING-FAN	STS 27	1	1	1	1	1	1	1	1	1	1
16	DA31-20002A	FAN	ABS	1	1	1	1	1	1	1	1	1	1
17	DA63-40119A	GROMMET-FAN, MOTOR	SILICON	2	2	2	2	2	2	2	2	2	2
18	DA31-10109S	MOTOR (220~240V)	AMRHB-010WTEB	1	1	1	1	1	1	1	1	1	1
	DA31-10109V	" (110V~127V)	AMRHB-010ZQRB	1	1	1	1	1	1	1	1	1	1
19	DA63-10459A	COVER-FAN, MOTOR	P.P	1	1	1	1	1	1	1	1	1	1
20	6002-000454	SCREW-TAP, TH	1-4 x 12 FE, FZY	1	1	1	1	1	1	1	1	1	1
21	DA63-10998R	COVER-EVAP,ASSY(110V~127V)		1	1	1	1	1	1	1	1	1	1
	DA63-10998Q	COVER-EVAP,ASSY(220V~240V)											
22	6002-000213	SCREW-TAP,TH	2-4 x 12 STS304	2	2	2	2	2	2	2	2	2	2
23	DA59-40129A	EVAPORATOR	-	1	1	1	1	1	1	1	1	1	1
24	DA47-10103J	BIMETAL-THERMO	125, 250/50, 60-5/12	1	1	1	1	1	1	1	1	1	1
25	DA64-40126C	KNOB-F, THERMO	ABS	1	1	1	1	1	1	1	1	1	1
26	DA63-10886A	COVER-AIR	P.P	1	1	1	1	1	1	1	1	1	1
27	DA63-10488B	COVER-HEATER	A1050	1	1	1	1	1	1	1	1	1	1
28	DA47-20195F	HEATER-DEFROST	220V/130W	1	1	1	1	1	1	1	1	1	1
	DA47-20195H	"	240V/130W	1	1	1	1	1	1	1	1	1	1
	DA47-20195G	"	110V/130W	1	1	1	1	1	1	1	1	1	1
	DA47-20195J	"	127V/130W	1	1	1	1	1	1	1	1	1	1
29	6002-000454	SCREW-TAP,TH	2-4 x 12 STS304	3	3	3	3	3	3	3	3	3	3
30	DA64-20150M	TRIM-SHELF	RD-PVC	0	0	0	1	1	0	0	1	1	1
31	DA67-20168B	SHELF-FRE(WIRE)	MSWR10	0	0	0	1	1	0	0	1	1	1

Indicated part is for electrical safety components



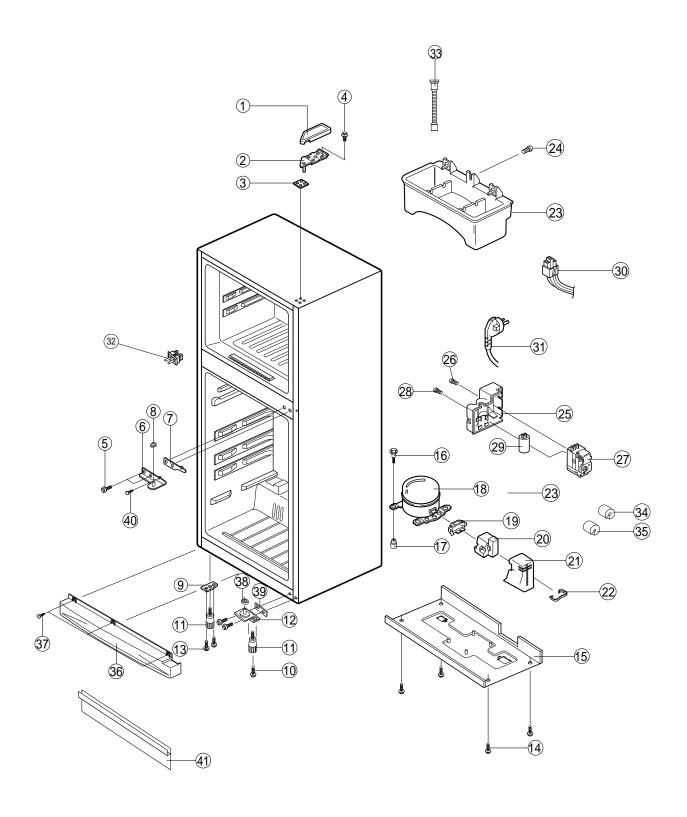
					SR	-42/	43			5	SR-38	8/39	
NO	CODE-NO	DESCRIPTION	SPECIFICATION	н	М	L	N	G	н	М	L	N	G
1	DA72-40193B	SPACER-DAMPER, B	FOAM-PS	1	1	1	1	1	1	1	1	1	1
2	DA67-10246B	ASSY-THERMO, DAMPER	705-E9C	1	1	1	1	1	1	1	1	1	1
3	DA72-40235A	SPACER-DAMPER, A	FOAM-PS	1	0	0	0	0	1	0	0	0	0
3-1	DA72-40194B	SPACER-DAPMER, A	FOAM-PS	0	1	1	1	1	0	1	1	1	1
4	DA63-30142A	COVER-MULTI, REF(X)	P.P	1	0	0	0	0	1	0	0	0	0
5	DA47-40112L	SOCKET-LAMP	250V 1A	1	0	0	0	0	1	0	0	0	0
5-1	DA47-40114D	SOCKET-LAMP(B)	250V 1A	0	1	1	1	1	0	1	1	1	1
6	DA64-10147	KNOB-DAMPER, THERMO.	ABS	1	1	1	1	1	1	1	1	1	1
7	DA63-10395B	COVER-LAMP, REF	MIPS	1	0	0	0	0	1	0	0	0	0
8	DA74-30135A	HOSE-DRAIN, CONNECT	SILICON	1	1	1	1	1	1	1	1	1	1
9	DA47-30153B	ASSY-DAMPER	SR-38/39(110~127V)	1	0	0	0	0	0	0	0	0	0
	DA47-30153C	ASSY-DAMPER	SR-38/39(220~240V) SR42/43(110~127V)	1 0	0	0	0	0	0	0	0	0	0
	DA4730153D DA47-30153E	ASSY-DAMPER ASSY-DAMPER	SR-42/43(110~127V) SR-42/43(220~240V)	0	0	0	0	0	1	0	0	0	0
10	DA02-90108A	CATALYST-LTC	T5 W42 L42	1	1	0	0	0	0	0	0	0	0
11	DA63-10487A	CAP-PURIFIER	P.P	1	1	0	0	0	0	0	0	0	0
12	4713-001035	LAMP	110V/127W	2	1	1	1	1	2	1	1	1	1
	4713-000213	٠٠	220V~240V	2	1	1	1	1	2	1	1	1	1
13	DA64-40140A	TRAY-CHILLED, ROOM	GPPS	1	1	0	0	1	1	1	0	0	1
14	DA63-10982C	COVER-CHILLED, ROOM	66	1	1	0	0	1	1	1	0	0	1
15	DA67-20138A	SHELF-REF		2	2	2	0	0	2	2	2	0	0
16	DA63-10255A	COVER-VEGETABLE	66	1	1	1	1	1	1	1	1	1	1
17	DA67-10197A	TRAY-VEGETABLE	"	1	1	1	1	1	1	1	1	1	1
18	6002-000471	SCREW-TAP, TH	1-4 x 12 STS304	2	2	2	2	2	2	2	2	2	2
19	DA63-40134A	GROMMET-MOTOR	NBR	1	0	0	0	0	1	0	0	0	0
20	DA31-10107D	GEARED-MOTOR	M2LC18AR01(220~240V)	1	0	0	0	0	1	0	0	0	0
	DA31-10107E	"	M2BC18AR01(110~127V)	1	0	0	0	0	1	0	0	0	0
21	DA63-40131A	FIXER-CHILLED, ROOM	ABS	2	2	0	0	2	2	2	0	0	2
22	DA31-20108A	BLADE-DAMPER	ABS	1	0	0	0	0	1	0	0	0	0
23	DA67-20139A	SHELF-CHILLED	GPPS	0	0	1	0	0	0	0	1	0	0
24	DA64-20150P	TRIM-SHELF	RD-PVC	0	0	0	3	2	0	0	0	3	2
25	DA67-20022A	SHELF-REF(WIRE)	MSWR10	0	0	0	2	2	0	0	0	2	2
26	DA67-20024B	SHELF-CHILLED(WIRE)	"	0	0	0	1	0	0	0	0	1	0
27	DA47-30152D	ASSY-DAMPER (MULTI)	SR-38/39,DEODO.(C)	0	1	1	0	0	0	0	0	0	0
			SR-42/43,DEODO.	0	0	0	1	1	0	0	0	0	0
	DA47-30152E	ASSY-DAMPER (MULTI)	SR-38/39, NO. DEODO.	0	0	0	0	0	0	1	1	0	0
			SR-42/43, NO.DEODO.	0	0	0	0	0	0	0	0	1	1
28	DA47-30102	COVER-MULTI, REF(M)	P.P	0	1	1	1	1	0	1	1	1	1
29	DA63-10388A	COVER-LAMP, REF	MIPS	0	1	1	1	1	0	1	1	1	1

Indicated part is for electrical safety components



					SI	R-42	/43			S	SR-3	8/39	
NO	CODE-NO	DESCRIPTION	SPECIFICATION	Н	М	L	N	G	Н	М	L	N	G
1	DA91-40193B	ASSY-FOAM DOOR, FRE	SR-42/43 OPTION	1	1	1	1	1	0	0	0	0	0
1-1	DA91-10246B	,,	SR-38/39 OPTION	0	0	0	0	0	1	1	1	1	1
2	DA91-40235A	ASSY-FOAM DOOR, REF	SR-42/43 OPTION	1	1	1	1	1	0	0	0	0	0
2-1	DA91-40194B	"	SR-38/39 OPTION	0	0	0	0	0	1	1	1	1	1
3	DA63-30142A	GUARD-FRE(REF)	GPPS	3	3	3	3	3	3	3	3	3	3
4	DA63-40112L	GUARD-EGG	,,	1	1	1	1	1	1	1	1	1	1
5	DA67-40114D	TRAY-EGG	,,	2	2	2	2	2	2	2	2	2	2
6	DA63-10147	GUARD-VARIETY	,,	2	2	2	2	2	2	2	2	2	2
7	DA63-10395B	GUARD-JUMBO	,,	1	1	1	1	1	1	1	1	1	1
8	DA71-30135A	GUIDE-BOTTLE, JUMBO	P.P	1	1	1	1	1	1	1	1	1	1
9	DA71-30142	STOPPER-DOOR(C)	SCP1 T2.0 ZPC3	1	1	1	1	1	1	1	1	1	1
10	DA71-90108A	STOPPER-DOOR(A)	POM	1	1	1	1	1	1	1	1	1	1
11	6001-10487A	SCREW-MACHINE	TH M4X12 STS304	4	4	4	4	4	4	4	4	4	4
12		INLAY-MASCOT	PET	1	1	1	1	1	1	1	1	1	1
13	DA71-000213	STOPPER-DOOR(B)	SCP1 T2.5 ZPC	1	1	1	1	1	1	1	1	1	1

Indicated part is for electrical safety components



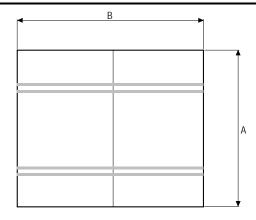
					SF	SR-42/43				SR	-38/	39	
NO	CODE-NO	DESCRIPTION	SPECIFICATION	н	М	L	N	G	Н	M	L	N	G
1	DA63-10969A	COVER-HINGE, UP	PP	1	1	1	1	1	1	1	1	1	1
2	DA61-10213A	HINGE, UP	SCP1 T2.5 ZPC3	1	1	1	1	1	1	1	1	1	1
3	DA63-50145A	SHIM-HINGE, UP	RD-PVC	1	1	1	1	1	1	1	1	1	1
4	DA60-10124A	SCREW-TAP, TITE	ZPC2-Y M6X16	4	4	4	4	4	4	4	4	4	4
5	DA61-10213C	SCREW-TAP, TITE	ZPC2-W M6X24	2	2	2	2	2	2	2	2	2	2
6	DA61-10214A	HINGE-MID	SCP1 T4 ZPC2	1	1	1	1	1	1	1	1	1	1
7	DA63-50159A	SHIM-HINGE, MID	RD-PVC T1.0	1	1	1	1	1	1	1	1	1	1
8	DA60-40102A	WASHER	ID8.5 0D16 T1 NY-66	1	1	1	1	1	1	1	1	1	1
9	DA61-70256A	SUPT-FOOT	SHP1 T4.5 ZPC3	2	2	2	2	2	2	2	2	2	2
10	DA60-10124A	SCREW-TAP, TITE	ZPC2-Y M6X16	3	3	3	3	3	3	3	3	3	3
11	DA61-30105A	FOOT-FRONT	PP	2	2	2	2	2	2	2	2	2	2
12	DA61-10150A	HINGE-LOW	SHP1 T4.5 ZPC3	1	1	1	1	1	1	1	1	1	1
13	6001-000034	SCREW-TH	STS M4X15	4	4	4	4	4	4	4	4	4	4
14	DA60-10124A	SCREW-TAP, TITE	ZPC2-Y M6X16	4	4	4	4	4	4	4	4	4	4
15	DA71-60196B	BASE-COMP, ASSY	SBHG1 T1.2	1	1	1	1	1	1	1	1	1	1
16	DA65-20101A	CLAMP-COMP	SK5	4	4	4	4	4	4	4	4	4	4
17	DA63-40004A	GROMMET-COMP	NBR	4	4	4	4	4	4	4	4	4	4
18	SD162H-L1U2	COMPRESSOR	220V/50Hz,60Hz	1	1	1	1	1	1	1	1	1	1
	SD162Q-L1U2	COMPRESSOR	230V~240V/50Hz	1	1	1	1	1	1	1	1	1	1
	SD162C-L1W2	COMPRESSOR	100~115V/60Hz	1	1	1	1	1	1	1	1	1	1
	SD162P-L1W2	COMPRESSOR	127V/60Hz	1	1	1	1	1	1	1	1	1	1
19	DA34-10003R	O/L-PROTECTOR (115/60)	4TM427PHBYY-53	1	1	1	1	1	1	1	1	1	1
	DA34-10003U	O/L-PROTECTOR (127/60)	4TM317RHYY-53	1	1	1	1	1	1	1	1	1	1
	DA34-10003A	O/L-PROTECTOR (220/50)	4TM265RHYY-53	1	1	1	1	1	1	1	1	1	1
	DA34-10003X	O/L-PROTECTOR (240/50)	4TM222PHBYY-53	1	1	1	1	1	1	1	1	1	1
20	DA35-10002C	PTC-RELAY	912X32E100MQ16APE3	1	1	1	1	1	1	1	1	1	1
20	DA35-10002D	PTC-RELAY	912X35E330MT20APE2	1	1	1	1	1	1	1	1	1	1
21	DA63-10722A	COVER-RELAY	PP	1	1	1	1	1	1	1	1	1	1
22	DA65-10002A	CLAMP-RELAY, COVER	SK-5	1	1	1	1	1	1	1	1	1	1
23	DA67-40309A	TRAY-DRAIN, WATER	PP	1	1	1	1	1	1	1	1	1	1
24	6002-000213	SCREW-TAP, TH	1-4X12 FE, FZY	2	2	2	2	2	2	2	2	2	2
25	DA67-10430C	CASE-JUNCTION	PP	1	1	1	1	1	1	1	1	1	1
26	6002-000213	SCREW-TAP, TH	1-4X12 FE, FZY	1	1	1	1	1	1	1	1	1	1
27	DA45-10003F	TIMER-DEFROST	100V~127V 6H40M	1	1	1	1	1	1	1	1	1	1
	DA45-10003E	TIMER-DEFROST	220V~240V 6H40M	1	1	1	1	1	1	1	1	1	1
	<u> </u>	1	1					•	•				

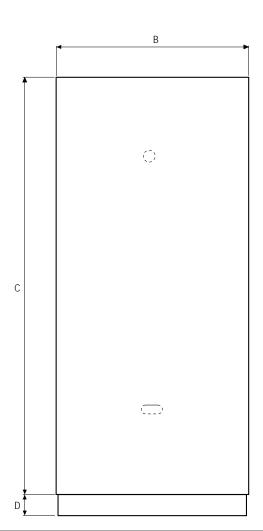
Indicated part is for electrical safety components

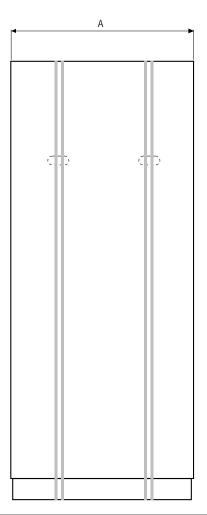
			SPECIFICATION	SR-42/43				SF	R-38	-38/39			
NO	CODE-NO	DESCRIPTION	SPECIFICATION	Н	М	L	N	G	Н	M	L	N	G
28	6002-000213	SCREW-TAP, TH	1-4X12 FE, FZY	2	2	2	2	2	2	2	2	2	2
29	2501-000413	C-OIL (RUN)	8μF/250VAC	1	1	1	1	1	1	1	1	1	1
	2501-000427	C-OIL (RUN)	3.5μF/350VAC	1	1	1	1	1	1	1	1	1	1
	2501-000422	C-OIL (START)	100μF/125VAC	1	1	1	1	1	1	1	1	1	1
30	DA39-20386C	WIRE-HARNESS RELAY	220V~240V	1	1	1	1	1	1	1	1	1	1
	DA39-20386D	WIRE-HARNESS RELAY	100V~127V	1	1	1	1	1	1	1	1	1	1
31		CBF	BUYER OPTION	1	1	1	1	1	1	1	1	1	1
32	DA34-10122C	SWITCH-DOORDRAIN-	GRN 2B	1	1	1	1	1	1	1	1	1	1
33	DA74-30131A	HOSE, B	LDPE	1	1	1	1	1	1	1	1	1	1
34	DA63-40237G	GROMMET-DISCHARGE	NBR P16	1	1	1	1	1	1	1	1	1	1
35	DA63-40237H	GROMMET-DISCHARGE	NBR P14	1	1	1	1	1	1	1	1	1	1
36	DA63-10252A	COVER-TRAY WATER	PP	1	1	1	1	1	1	1	1	1	1
37	6002-000213	SCREW-TAP,TH	1-4X12FE, FZY6	3	3	3	3	3	3	3	3	3	3
38	DA60-41120B	WASHER	ID8.5 0D16 T0.5	1	1	1	1	1	1	1	1	1	1
39	DA63-50196A	SHIM-HINGE, LOW	RD-PVC	1	1	1	1	1	1	1	1	1	1
40	6002-000453	SCREW-TAPPING	FH M4X12 STS304	1	1	1	1	1	1	1	1	1	1
41	DA64-20189A	TRIM-PLATE ABSOBER	PVC	1	1	1	1	1	1	1	1	1	1

Indicated part is for electrical safety components

8. Packing dimension





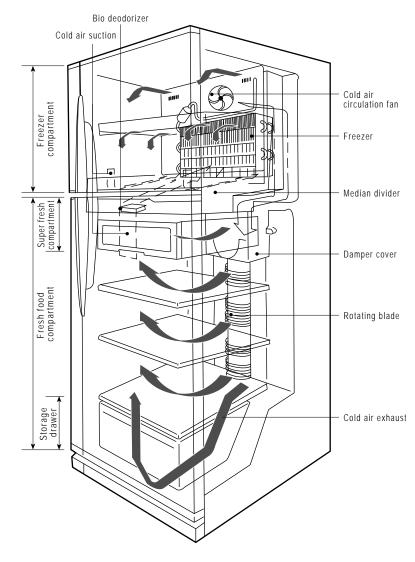


MODEL	Α	В	С	D
SR-42/43	695	717	1806	55
SR-38/39	695	717	1729	55

9. Schematic diagram of cold air flow

- Cold air generated from the cooling system is distributed to the freezing compartment and the refrigerating compartment by the air circulation fan.
- In the freezing compartment, cold air is distributed to the compartment as as well as to the shelves from the cold air exhaust port, food is frozen in the freezing compartment by cold air shower. Cold air that comes out of the freezing compartment is absorbed back to the lower part of the cooling system through the suction port on the median divider.
- In the refrigerating compartment, cold air is distributed to the damper cover through the median divider. Cold air supplied to the damper cover passes through the rotating blade and evenly cools the refrigerating compartment.

After cooling the refrigerating compartment, cold air is absorbed to the lower part of the cooling system through the suction port on the median divider.

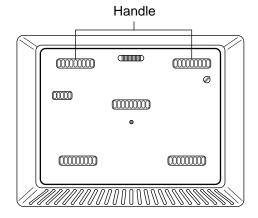


[SR-42/43,SR-38/39]

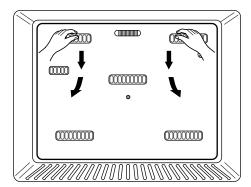
12. How to disassemble of freezing compartment

12-1 COVER-EVAP.ASSY'Y

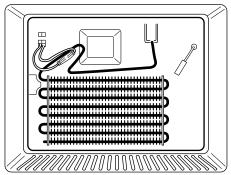
- 1) Take out the items in the freezer
- 2) Dry off the wetness in the handle.



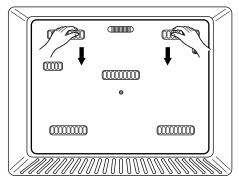
4) While pressing force downwards, pull the handle towards the front at the same time.

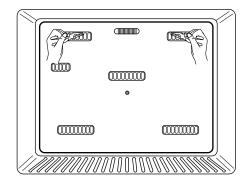


5) When the COVER-EVAP, ASSY is taken apart, take the necessary corrective measures and this time put them together.

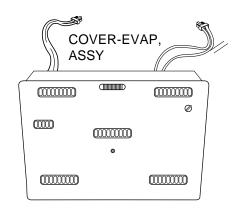


3) Hold the handle with the hand and press the elbow towards the COVER-EVAP, ASSY and press force downwards.



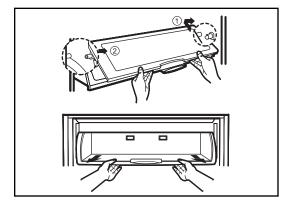


Reference: to improve the friction of the handle, use rubber gloves or pick-up tongs.

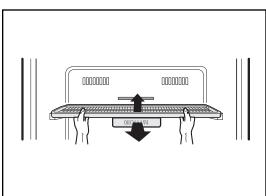


13. How to disassemble of refrigerating compartment

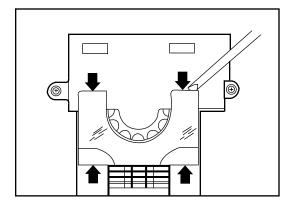
- 1. Remove the super fresh compartment cover and its shelf.
 - Lift up the cover, pysh the cover (as shown) until the mounting hook (1) disengages, then disengage the other mounting hook (2) and pull out the cover.
 - Pull the shelf forward until it stops, then lift it up and pull it out.



- 2. Remove the shelves from the fresh food comparment.
 - First remove food from the comparment. With shelf front raised slightly, pull it forward to disengage.



3. Disengage the hooks on the lamp cover of the damper cover.



 Replace the bulb.
 (Before replacing, check the voltage and current of the bulb. Use rated bulbs only.)

